

Asociación para el Estudio de las Tecnologías de Equipamiento de Carreteras, S.A

Quality control:

· Durability test for road marking materials





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ROAD MARKING MATERIALS

(Durability against abrasion: UNE-EN 13197:2012+A1:2014)

CERTIFICATE OF DURABILITY TEST

REF.

3253/P-R-I

Client:

NIRLAT Ltd.

Kibbutz Nir-Oz 85122

ISRAEL

Issue date:

Decembre 02nd, 2114

1.- TESTED ROAD MARKING SYSTEM

A) IDENTIFICATION



MATERIALS IDE	NTIFICATION, TRADE MARK NAME AND TYPE OF APPLICATION	MANUFACTURER(S)	Thickness (µm)	Dossage (g/m²)
Nature: Trade mark ¹ : Applied by:	White acrylic paint FORMULA 1 WHITE Spray	NIRLAT Ltd.	500	750
Nature: Trade mark ² : Applied by:	Glass beads ECHOSTAR 5 SBP Drop-on	SOVITEC		400

TYPE OF MATERIAL:

White acrylic paint without premix glass beads applied by spray and with drop-on glass beads.

CHARACTERISTIC OF THE ROAD MARKING:

(in accordance to UNE-EN 1436:2009+A1:2009)

Not structured

- 1) The characteristics of identification of the material can be obtained from the own manufacturer or in this laboratory with his autorization.
- 2) The tested material is identified by its CE Declaration of Conformity and their accompanying documents.

B) TEST RESULTS: on roughness (in accordance to UNE-EN 13197:2012+A1:2014)

RG2

REQ	UIREMENTS OF THE ROAD MARKING in accordance to UNE-EN 1436:2009+A1:2009		DURABILITY expressed in TRAFFIC CLASSES, in accordance to UNE-EN 13197:2012+A1:2014					
According to the intend	led use of the road marking system, not all requirements a	re necesaries	Expressed in	P0	P4	P5	P6	P7
Night-time visibility	Coefficient of retro reflected luminance R _L	dry	Class (R)	R5	R4	R4	R4	R3
	Luminance coeficient in diffuse illuminati	Class (Q)	Q5	Q5	Q5	Q5	Q5	
Day-time visibility	or luminance factor ß	Class (B)	B5	B5	B5	B5	В5	
	Chromatcity coordinates (x,y)	Pass / Not Pass	pass	pass	pass	pass	pass	
Skid resistence	SRT units		Class (S)	S 2	S1	S2	S2	S2
Туре	Type road marking system	Type I / II	ı					
NO PICKUP-TIME: In accordance with UNE-EN 13197:2012+A1:2014			Class (T)			Т3		

Date of start of the test:	October 20th, 2014	Date of end the test:	Novembre 17th, 2014
CERTIFICATE OF DURABILITY TEST	Ref. Issue de		Document reference
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ACMISTRATE.

Test plates:	1		Roug	hness:	RG2	Size:	G	
Conditions during application:	ta amb:	23°C	HR:	44%	Material tem	perature (thermoplastic) °C:	x	
Materials applied, % desviation on requested:	Film maker i	naterial:	-2,67	Glass beads	0,00	Others materials:	x	
	Antiskid agg	regates:	x	Mixture:	x	Premix:	x	
Test Tyres:	NEUMÁTIC	O COMERCI	AL 205/60 I	R15				
Numer of wheels:	4							
Load on wheels (N):	3000 ± 300							
Tyre air pressure (Mpa):	$0,25 \pm 0,02$							
Support angle (degrees):	0° ± 20'							
Steering angle (degrees):	alternating	+ 1° (± 10') /	- 1° (± 10')					
Room temperature:	between + !	5°C y + 10°C						
Dryving cycle:	In accordar	ice to UNE-E	EN 13197:2	012+A1:2014				
Periodicity of measurements:	0,01; 0,1; 0,	2; 0,5; 1,0; 2	2,0; 3,0 and	4,0 x 10 ⁶ whee	el passages			
Desviations:								

3.- PASS/FAIL CRITERIA:

CARACTERIST	TECHINCAL CLASSES AND MINIMUM VALUES	
Night-time visibility under	R _L DRY	R2 (100) ¹ - R1 (80) ²
conditions:	R _L RAIN	RR1 (25)
(mcd·m ⁻² ·lx ⁻¹)	R _L WET	RW1 (25)
	(x,y)	inside the relevant polygon
Day-time visibility	β	B2 (0,3)1 - B1 (0,2)2
	Qd (mcd·m ⁻² ·lx ⁻¹)	Q2 (100)1 - Q1 (80)2
Skid resistance	SRT	S1 (45)

	EQUIRED N° OF ROLL-OVERS -EN 13197:2012+A1:2014
TRAFFIC CLASS	N° ROLL-OVERS x 106
P0	<0,05
P1	0,05 (optional)
P2	0,1
P3	0,2
P4	0,5
P5	1,0
P6	2,0
P7	4,0

4.- TEST RESULTS: initial and retained values and their techical classes

in accordance to UNE-EN 1436:2009+A1:2009

CARACTERISTIC		value and for each number of roll-overs x 10 ⁶							Uncertainty	
		0,01 (P0)	0,1 (P2)	0,2 (P3)	0,5 (P4)	1,0 (P5)	2,0 (P6)	3,0	4,0 (P7)	Uncertaint
Night-time visibility R _L (mcd·m ⁻² ·lx ⁻¹)	dry	376	361	308	268	234	209	200	189	±8%
Day-time visibility	x	0,325	0,329	0,330	0,336	0,337	0,336	0,337	0,337	± 0,003
	у	0,346	0,351	0,353	0,359	0,359	0,358	0,358	0,358	± 0,003
	β	0,703	0,679	0,677	0,641	0,646	0,633	0,609	0,600	± 0,015
	Qd (mcd·m ⁻² ·lx ⁻¹)	251	244	248	238	234	228	230	231	± 10 %
Skid resistence	SRT	50	47	49	48	50	50	53	50	± 5
	Temperature water used in the test (°C)	21	19	19	18	17	15	14	15	± 1,2

5.- KEY WORDS FOR IDENTIFICATION OF ROAD MARKING ASSEMBLY:

There are three groups of key words:

A first key word to identify if is for permanent or for temporary purposes.

P For a permanent road marking assembly.

T For a temporary road marking assembly.

A second key to identify the retrorreflective properties of the road marking assembly:

R For a road marking assembly retrorreflective under dry conditions.

RW For a road marking assembly retrorreflective under dry and wet conditions.

RR For a road marking assembly retrorreflective under dry, wet and rain conditions.

NR For a road marking assembly not retrorreflective.

A third key to identify the type of the road marking assembly:

For a conventional road marking.

II For a road marking assembly with special properties to enhance the retroreflection on wet or/and rainy conditions.

6.- NOTE:

The results in this report relate only to the samples tested and cannot be extended to other manufacturer's production.

The results achieved by a road marking assembly on the durability test, shall not be interpreted as being a guarantee for working life in practice. The later depends on many factors beyond the materials such as design, location (type of road surface, weather conditions, etc) and application conditions.

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